

Youth Bed Assembly Instructions

Contents: sizes vary depending on model ordered

- (A) = 1 headboard
- (B) = 1 footboard
- (C) = 2 bed rails (75" or 80" long)
- (D) = 9 slats (twin = 40-1/4", double = 55-1/4", queen = 61-1/4")
- (E) = 8 connector bolts (100mm long)
- (F) = 8 cross dowels
- (G) = 18 wood screws
- (H) = 1 Allen key
- (I) = 4 casters & 4 sleeves(4101,4401,4501 only)

Tools required:

- Slotted screwdriver, hammer
- #2 Robertson or Phillips screwdriver

(E) connector bolt (F) cross dowel (G) wood screw (H) Allen key



Please read all instructions before beginning

1. Models 4101,4401,4501 only: Turn bed ends upside down. Insert caster sleeves into the 3/8" holes. Hammer the sleeves lightly into the wood. Insert the casters.
2. Assemble bed using 2 bed rails (C), 1 headboard (A), 1 footboard (B), 8 connector bolts (E), with 8 cross dowels (F). Refer to "Figure 1" for correct position of bed rail, bed end and hardware.
3. Slide 9 slats (D) into bed rail grooves and secure each slat with 2 wood screws (G) using predrilled holes, refer to "Figure 2". Position 1 slat 3" from each bed end and 7 evenly spaced in between. Ensure that the spaces between slats are less than 3 1/2".

